

January 21, 2013

Vicsa Safety S.A. Casa Matriz Pintor Cicarelli 683-SAN JOAQUÍN SAN **CHILI**

Intertek Test Report Number: G100766457CRT-127

Dear Vicsa Staff:

Intertek has completed the evaluation of your Patrol Safety Spectacles with Clear Lenses, manufactured by Vicsa Safety S.A. to the Rating of Z87+. The Safety Spectacles were evaluated to the requirements of American National Standard for Occupational and Educational Personal Eye and Face Protection Devices, ANSI/ISEA Z87.1-2010. The test samples were received on 6/21/12 and 9/2/12 in new condition. The evaluations were performed at Intertek in Cortland, NY between 10/31/12 through 11/01/12. The results of these tests are as indicated below.

Sample(s) provided for Evaluation: 20 Pairs of Safety Spectacles		

<u>Tests Completed:</u>	Test Date(s):	Section	Results
General Requirements (All Protectors)	10/31/12-11/1/12	5	PASS
Impact Protector Requirements (Z87+)	10/31/12-11/1/12	6	PASS

NOTE: See Pages 3-8 for the representative data sheets for the product evaluated.

This test report concludes the work for your project outlined under Intertek Quote No: 500395879. If there are any questions regarding this report please contact the undersigned at 607-753-6711.

Spin Ensign

Tested by: Reviewed by:

Sara Ensign Erik Sprague

Associate Engineer Associate Engineer Performance Group Performance Group











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Type:	Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator:	Remo	vable:	
Style:	Plano:	X	Rx:	Photochromatic:	Tinted:	Clear: X	Non-F	Removable:	X

Table of Contents:	ble of Contents:								
Required:	Page(s):	Section:	Test Description:	Pass/Fail:					
(X)	1-8	N/A	Intertek Report No: G100766457CRT-127	N/A					
(X)	1	N/A	Table of Contents	N/A					
(X)	2	N/A	Equipment List	N/A					
(X)	3-5	5	General Requirements (all protectors)	PASS					
(X)	6-8	6	Impact Protector Requirements (Z87+)	PASS					

Equipme	Equipment List:										
Used:	Equipment:	Manufacturer:	Model No.:	Control No.:	Cal. Due Date:						
(X)	Headform	Inspec	EN 168:2001 Medium Head (50 th percentile adult male)	N/A	N/A						
(X)	Headform	Inspec	"H" Head	NA	N/A						
(X)	6-inch scales	Fowler	52-389-006	N1273	4/23/13						
(X)	Gram Scale	Denver Inst	DI-4K	S132	11/11/12						
(X)	Calipers	Mitu	0-6"	N1217	5/30/13						
(X)	Tape Measure	Craftsman	939392	N766	11/22/12						
(X)	Thermocouple / Meter / Rod	Newport	HHM290/N	M218	12/14/12						
(X)	Balance/Scale	Ohaus	Precision Standard	S115	2/17/13						
(X)	High Mass Impactor (pointed projectile)	Intertek	Z87-2010 High Mass	J143	12/14/12						
(X)	Air Cannon	Basic Eng	HVIT	N740	8/3/13						
(X)	Ventilation Probe	Intertek	1.5mm x 125mm	J154	8/3/13						
(X)	Needle Penetrator	Intertek	Z87-2010 Penetrator	J174	N/A						
(X)	Drop Ball	Intertek	Z87-2010 Drop Ball	J147	2/10/13						

Client:	Vicsa Safety SA	Engineer:	Erik Sprague		
Job No.:	G100766457	Tested By:	Erik Sprague	Date:	10/31/12 – 11/1/12
Product:	Spectacles	Reviewed By:	Sara Ensign	Date:	1/20/13
Model No.:	Patrol	Standard:	ANSI/ISEA Z87.1-2010		
Description:	Safety Spectacles with clear lenses				
Sample Contr	rol Number:		TRANSO	CRIBED TES	ST DATA

Type:	Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator:		Removable:	
Style:	Plano:	X	Rx:	Photochromatic:	Tinted:	Clear:	X	Non-Removable:	X

Section 5, General Requirements (All Protectors)

Section (Test)	Requirement			Results			Compliance
5	General Requirements (A	All Protectors)					
5.2	Physical Requirements: Protectors shall be free from other defects which are like injury during use.	Sample #	Physical Defe NO	1 ects	PASS		
5.2.1 (9.6)	Drop Ball Impact Resistance The protector lenses shall not a steel ball. A complete development following occurs; piece full surface, fracture, penetration not retained Drop Weight, grams Diameter, mm (inch) Drop Height, cm (inch)	ot fracture when ice shall fail if y detached fron	any of the n inner	Req'd: Actual: Sample 9.6: (1) (2) (3) (4)	Laboratory Condi Temperature Range 18-28 °C (65-82 °F) 71 Impact eye Location Left Left Right Right	Humidity	PASS
5.2.2	Protector Criteria			See section 5	5.2.1		Info only
5.2.3 (9.7)	Ignition: Protectors shall not ignite or rod is removed. Each extern (exclusive of textiles or elas	ally exposed m	naterial	Sample #:	_aboratory Condi Temperature Range 18-28 °C (65-82 °F) 67-70 Ignition NO NO NO NO	tions:	PASS

INTERTEK TEST DATA SHEETS

Client:	Vicsa Safety SA	Engineer:	Erik Sprague		
					10/31/12 -
Job No.:	G100766457	Tested By:	Erik Sprague	Date:	11/1/12
Product:	Spectacles	Reviewed By:	Sara Ensign	Date:	1/20/13
Model No.:	Patrol	Standard:	ANSI/ISEA Z87.1-2010		
Description:	Safety Spectacles with clear lenses	<u></u>			
Sample Contr	ol Number:		TRANSCR	SIBED TES	ST DATA

Type:	Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator:	Removable:
Style:	Plano:	X	Rx:	Photochromatic:	Tinted:	Clear: X	Non-Removable: X

Section (Test)	Requiremen	nt		Results				Compliance	
	General Reg	uirements (All Protectors)							
5 5.2.4 (9.8)	Corrosion Resistance: Metal components used in protectors shall be corrosion resistant to the degree that the function of the protector shall not be impaired by the corrosion. Lenses and electrical components are excluded from these requirements. Date/Time: 10/4/12 - 10/5/12 @ 10am 10/9/12 Brine solution: 10/9/12 Boil for 15 minutes 10/9/12 Immerse in room temp solution 10/9/12- 10/10/12 Dry for 24-hours at room temp 10/10/12 Rinse, air dry, evaluate			Laboratory Conditions: Req'd: Temperature Range 18-28 °C Range 35-65 % Actual: 69-73 61-65 Sample #: 2 Metal Components Function Impaired Screw 1 NO Screw 2 NO				PASS	
5.2.5	less than 40 mm height (elliptica geometrical cen Frames designe an area of not le (1.10 in.) in hei center of the ler Frames designe mm (2.13 in.) P size, including of x 1.10 in.). Frar be marked on th	d lens shall cover in plain view an area of not (1.57 in.) in width and 33 mm 1.30 in.) in 1) in front of each eye, centered on the ter of the lens. d for small head sizes shall cover in plain views than 34 mm (1.34 in.) in width and 28 m ght (elliptical), centered on the geometrical is. d for small head sizes shall be tested on the D headform and are permitted to have an experience thickness, as small as 34 x 28 mm (nes that are tested using the small headform in frame with the letter "H".	iew m 54 ve 1.34	Sample #: 1 Minimum Coverage YES				PASS	
5.3	No. 1 SI 2 SI 3 SI 4 SI 5 G 6 G 7 F2 8 F4 8 F4	Table 3 Minimum Protector Dectacle, Plano Dectacle, Prescription Dectacle, Prescription, Impact Rated December 1 December 2 December 2 December 3 December	Lens ' ≥ 3 No ≥ 3 ≥ 2 ≥ 3 ≥ 1 No ≥ 1 No		mum Thice n.) ickness Re n.) n.) Glass in.), Non- ickness Re n.) ickness Re	kness (mn kness equiremen glass equiremen	nt nt	PASS	

Client:	Vicsa Safety SA	Engineer:	Erik Sprague		
Job No.:	G100766457	Tested By:	Erik Sprague	Date:	10/31/12 – 11/1/12
Product:	Spectacles	Reviewed By:	Sara Ensign	Date:	1/20/13
Model No.:	Patrol	Standard:	ANSI/ISEA Z87.1-2010		
Description:	Safety Spectacles with clear lenses				
Sample Cont	ral Number		TDANG	DIDED TE	CT DATA

Type	e: Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator: Removable		Removable:	
Style	e: Plano:	X	Rx:	Photochromatic:	Tinted:	Clear:	X	Non-Removable:	X

Section (Test)	Requirement		Results			Compliance				
5	General Requirements (All Protect	tors)				,				
5.4	Marking Requirements:									
	All protectors shall bear the permanen specified locations as shown in Table Markings shall follow the sequence sh the standard. Marking for lens type an shall be required only when claims for the hazard or indicated use are made b manufacturer. In addition, the components of frames for prescription protector use shall be accordance with the system described 2004. Fronts shall be marked with the size) and DBL.	4a of the standard. hown in Table 4b of d use applications reprotection against by the that are intended marked for size in in ANSI Z80.5-		Markings or VICZ87						
	Reference Table 4a of standard:									
	Type of Mark	Lenses & Repla Spectacles	All Other	Frame	Complete Device (no replaceable parts)	PASS				
	All Protectors shall bear the marking	ıgs below:	, J		1,					
	Mfg Mark or Logo	Yes	Yes	Yes	Yes					
	Standard – Plano		Z87	Z87	Z87					
	Standard – Rx		Z87	Z87-2	Z87-2					
	Coverage (small head)	Н		Н						
	The following markings shall be req	zuired only when c	laims are made:							
	Impact Mark –Impact rated Plano	+	Z87+	Z87+	Z87+					
	Impact Mark – Impact rated Rx	+	Z87+	Z87-2+	Z87-2+					
	Lens Type – Clear									
	Lens Type - Welding	W shade	W shade		W shade					
	Lens Type – UV Filter	U scale #	U scale #		U scale #					
	Lens Type – Visible Light Filter	L scale #	L scale #		L scale #					
	Lens Type – IR Filter	R scale #	R scale #		R scale #					
	Lens Type – Variable Tint	V	V		V					
	Special Purpose	S	S		S					
	Use- Splash / Droplet	_		D3	D3					
	Use – Dust	4		D4	D4					
	Use – Fine Dust			D5	D5					

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Product:	Spectacles	Reviewed By:		Date:	1/20/13
Model No.:	Patrol	Standard:	ANSI/ISEA Z87.1-2010		
Description:	Safety Spectacles with clear lenses				
Sample Contr	rol Number		TDANSC	DIRED TE	ST DATA

Type:	Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator:		Removable:	
Style:	Plano:	X	Rx:	Photochromatic:	Tinted:	Clear:	X	Non-Removable:	X

Section 6, Impact Protector Requirements (Z87+)

Section (Test)	Requirement	Results	Compliance
6	Impact Protector Requirements (Z87+)		•
6.1	General		
6.1.1	Impact Rated Protectors: Shall meet the impact requirements and be marked per	Information only	
	Tables 4a and 4b of the standard.		
6.1.2	Frames and Shells	Tested as a complete device, see test sections 6.2.2 and 6.2.3	
6.1.3 (9.10)	Lateral (side) Coverage: Impact rated protectors shall provide continuous lateral coverage (i.e. no openings greater than 1.5 mm (.06 in.) in diameter) from the edge of the lens to a point not less than 10 mm (0.394 in.) posterior to the corneal plane and not less than 10 mm (0.394 in.) above and not less than 10 mm (0.394 in.) below the horizontal plane centered on the eyes of the headform.	Sample #: 2 Location Coverage 0° Right (random) YES 10 mm above YES 90° Right 10mm above YES 90° Left 10mm above YES 0° Left (random) YES 10mm below YES 90° Right 10mm below YES 90° Left 10mm below YES	PASS
6.2	Impact Requirements	<u> </u>	
6.2.1	Protector Acceptance Criteria	See sections 6.2.2, 6.2.3, 6.2.4, 6.2.6	Info only
6.2.2 (9.11)	High Mass Impact: The complete device shall be capable of resisting an impact from a pointed projectile. A complete device shall fail if any of the following occurs; piece fully detached from inner surface, fracture, penetration of the rear surface, lens not retained.	Laboratory Conditions: Req'd: Temperature Humidity Range 18-28 °C Range (65-82 °F) 35-65 % Actual: 70 45	
	Impactor- Pointed Projectile Required Actual Weight, (grams) 500 502 Drop Height, cm (inch) 127 (50") 50"	Sample Impact eye Fracture, 9.11: Location penetration, etc (1) Left NO (2) Left NO (3) Right NO (4) Right NO	PASS

INTERTEK TEST DATA SHEETS

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Product:	Spectacles	Reviewed By:	Sara Ensign	Date:	1/20/13
Model No.:	Patrol	Standard:	ANSI/ISEA Z87.1-2010		
Description:	Safety Spectacles with clear lenses				
Sample Contr	ol Number:		TRANSCI	RIBED TES	ST DATA

Type:	Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator:	Removable:
Style:	Plano:	X	Rx:	Photochromatic:	Tinted:	Clear: X	Non-Removable: X

Section	Requirement			R	esults	5				Compliance
(Test)	T . D D	. (707.)								
6	Impact Protector Requirem	ents (Z8/+)		1						T
6.2.3 (9.12)		liameter steel ball to ble 5 (see Appendi headform is permit ble following the following surface, fracturate, lens not retained ded eye observes and te, or observes conferies. X A prior to tes The ball quired Actuates Actua	raveling at ix A). No tted as a owing occurs; are, ed. For the ny piece tact paste on		Req Actu (1) (2) (3) (4) (5) (6)	30 **	Temper Range 1 (65-8 70 9.12 Impact cocation Rt. Eye Rt. Eye Above) Lt. Eye Above) Lt. Eye Below) Description Part Above A	Impact Velocit (ft/s) 247.5 251.8 250.6 252.8	Humidity Range 35-65 % 44 Contac y NO NO NO	PASS
6.2.4 (9.13)	Penetration Test (lenses on Lenses for all complete dev resisting penetration by a w A complete device shall fai piece fully detached from i penetration of the rear surfa Needle Weight, grams Drop Height, cm (inch)	vises shall be capab veighted needle. il if any of the follonner surface, fractu	owing occurs;	(Actu Samp 9.13: (1) (2) (3)	'd: al:	Impact Locatic Left Left Right Right	erature 8-28 °C 2 °F)	Humidity Range 35-65 % 43 Penetration NO NO NO	PASS

INTERTEK TEST DATA SHEETS

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Client:	Vicsa Safety SA	Engineer:	Erik Sprague		
					10/31/12 -
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Product:	Spectacles	Reviewed By:	Sara Ensign	Date:	1/20/13
Model No.:	Patrol	Standard:	ANSI/ISEA Z87.1-2010		
Description:	Safety Spectacles with clear lenses				
Sample Contr	rol Number:		TRANSC	RIBED TE	ST DATA

Type:	Spectacle:	X	Goggle:	Faceshield:	WH Lenses:	FF Respirator: Removable:		Removable:	
Style:	Plano:	X	Rx:	Photochromatic:	Tinted:	Clear:	X	Non-Removable:	X

Section	Requirement	Results	Compliance
(Test)			
6	Impact Protector Requirements (Z87+)		
6.2.5 (9.14)	Prescription Lens Material Qualification	Not this type	NA
6.2.6 (9.11)	Prescription Lens Mounting Qualification A complete device shall fail if any of the following occurs; piece fully detached from inner surface, fracture, penetration of the rear surface, lens not retained.	Not this type	NA